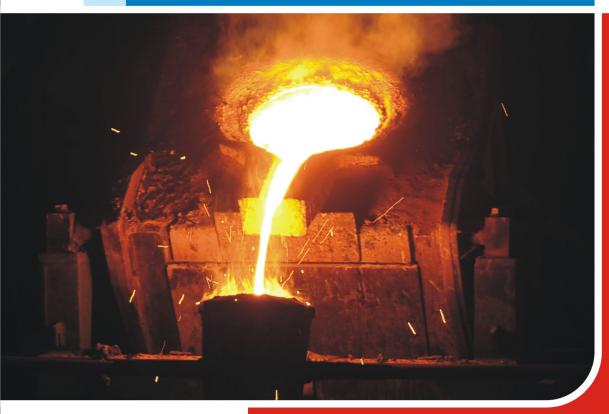
INOVA CAST INVESTMENT CASTINGS





Innovation is our strength



Company Profile for Inova & Inovative



About us

- In 1993, we established Inova Cast with well equipped modern manufacturing facilities & State of the art Technology.
- In 2005, we started 2nd manufacturing unit (Inovative Technocast) to fulfil growing needs of our customers.
- In 2007, we developed In-House Tool Room & Machine Shop with Hi-Tech CNC Machines to supply ready to use quality components to our customers.

Product

Precision Investment Castings in Ferrous & Non-Ferrous Metals by Lost Wax Process with Value added High Precision CNC Machining.

Area Of Land

10,000 M² in each unit (Total 20,000 M²)

Built Up Area

7,000 M² in each unit (Total 14,000 M²)

Installed Capacity

60 MT Per Month in each unit (Total 120 MT Per Month)

Manufacturing **Capabilities**

Single Piece Size: 350 X 350 X 200 mm (Max)

25 X 10 X 5 mm (Min.)

Single Piece Wt.: 0.050 Kg. to 30 Kg.

Main Material of Product

- Carbon & Low Alloy Steels: WCB,WCC,LCB,LCC,1.0619
- Stainless Steels: CF8M, CF3M, CA-40, CK3MCuN, CN7M, 1.4308, 1.4408, 1.4581
- Duplex Stainless Steel: CD4MCuN, GR-4A, GR-5A, GR-6A
- Precipitation Hardening Stainless Steel: CB7Cu-1,CB7Cu-2
- Nickel Alloys: CW12MW, CZ-100, M35-1, CW6MC, CU5MCuC, N12MV
- Austenitic Ductile Iron : D2 (Ni-Resist)
- Cobalt Alloys: Stellite-6, Stellite-12
- Aluminium Alloys: LM-25, LM-6, LM-9
- Copper Alloys: HTB-1, Gun Metal (85-5-5-5), Tin Bronze, Phosphorus Bronze

Export Destinations











GERMANY

FRANCE

U.K.

SPAIN

BELGIUM









USA



JAPAN

ARGENTINA

Quality Control & Testing Facility





■ Chemical Analysis (Spectro Analysis)

Fifth Generation SpectroMAXx-M (LMXM5M-BT) High End CCD Optical Emission Spectrometer with 5 Base (Fe+Ni+Co+Al+Cu) with 34 Elements from Spectro, GmbH.

Impact Testing

- Charpy & Izod Impact Test upto 300J.
- Test Temp. -196 °C in conjunction with W10 Table 1, Note 10, with approval of TUV Nord.





Mechanical Testing

- Universal Testing Machine : Capacity 100 KN
- Electronic Extensometer for 0.2% Proof Stress.



- 3D CMM from Carl Zeiss
- Size: X=700, Y=700 & Z=600mm.
- Accuracy: 2.4 μm + L / 250.

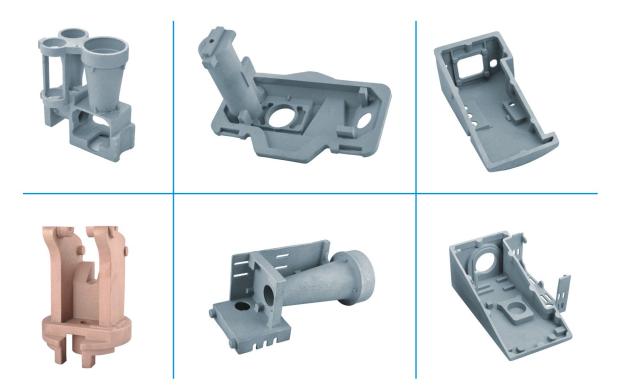
Additional Testing:

- Hydro Testing
- Hardness Testing
- NDT (D.P. & M.P.)
- Radiography Testing
- Microscopic Testing
- Roughness Testing
- Radiation Checking
- Ultrasonic Testing
- IGC Testing

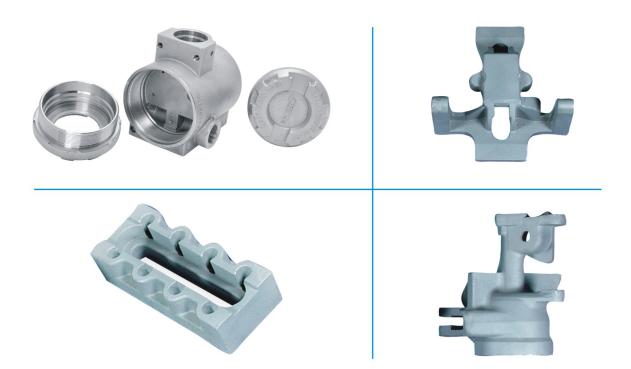


Products





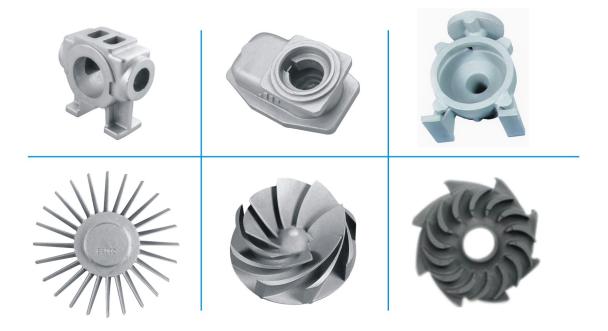
Material Grade : Aluminium Alloy & Tin Bronze



Material Grade: Carbon Steel & Stainless Steel

Products





Material Grade : Stainless Steel & Duplex Stainless Steel



Material Grade: Stainless Steel, Carbon Steel, Duplex Stainless Steel, Inconel & Hast Alloy

Engineering, Tool Room & CNC Machining





CNC Vertical Milling Centres:

• Capacity: X=1000, Y=500 & Z=500mm.

Accuracy : Upto 5µm (5 Microns)

• Surface Finish: Upto 0.2 Ra.

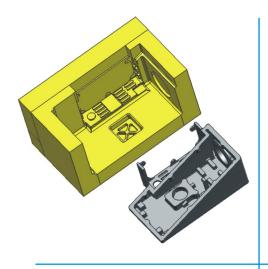
CNC Turning Centres:

Capacity: Upto Max Ø 350mm and Max Length 750 mm.

Accuracy: Upto 10µm (10 Microns)

• Surface Finish: Upto 0.4 Ra.





Tool Designing & Manufacturing using NX Unigraphics 3D Software

CNC Machined Components



Steam Trap Station Body



Safety Valve Components (Cap, Lever, Body & Nozzle)

Approvals & Accreditations



Foundry Approved by End Customers





























List of Our Approvals / Accreditations

- ISO 9001: 2008 of TUV NORD, Germany
- ISO / TS 16949 : 2009 of TUV NORD, Germany
- P.E.D. (Directive 97/23/EC) of TUV NORD, Germany
- AD 2000-Merkblatt W 0 of TUV NORD, Germany
- Indian Boiler Regulations (IBR)

Some of Our Valued Customers





























Inovative Technocast



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